



Supercessions	Ref #	Part #	Description	Qty	Context Note
	1	-----	* BOLT, Step, 8	2	* Not a serviceable part. Order complete service assembly.
	2	-----	* WASHER, Clutch	2	* Not a serviceable part. Order complete service assembly.
	3	TR00143A	KIT, Hardware, Bolts & Washers	1	(Includes Ref. Nos. 1 & 2)
	4	-----	* SPRING, Clutch	1	* Not a serviceable part. Order complete service assembly.
	5	-----	* SHOE, Clutch	2	* Not a serviceable part. Order complete service assembly.
	6	TR00138A	CLUTCH & SPRING ASSEMBLY	1	(Includes Ref. Nos. 3, 4 & 5)
	7	-----	* SCREW, Set, M4 x 15	6	* Not a serviceable part. Order complete service assembly.
	8	-----	* HEAT SHIELD	1	* Not a serviceable part. Order complete service assembly.
	9	-----	* BOLT, Inner Hex, M5 x 50	2	* Not a serviceable part. Order complete service assembly.
	10	-----	* SHIELD, Muffler	1	* Not a serviceable part. Order complete service assembly.
	11	-----	* MUFFLER	1	* Not a serviceable part. Order complete service assembly.
	12	TR00146A	MUFFLER ASSEMBLY	1	(Includes Ref. Nos. 7, 8, 9, 10 & 11)
	13	TR00403A	CARBURETOR	1	
	14	-----	* SCREW, M5 x 22	2	* Not a serviceable part. Order complete service assembly.
	15	-----	* GASKET, Inlet Manifold	1	* Not a serviceable part. Order complete service assembly.
	16	-----	* INLET MANIFOLD	1	* Not a serviceable part. Order complete service assembly.
	17	-----	* GASKET, Carburetor	1	* Not a serviceable part. Order complete service assembly.
	18	TR00168A	INTLET MANIFOLD ASSEMBLY	1	(Includes Ref. Nos. 14, 15, 16 & 17)
	19	-----	* BOLT, Inner Hex, M5 x 20	4	* Not a serviceable part. Order complete service assembly.

Supercessions	Ref #	Part #	Description	Qty	Context	Note
	20	HA25735A	SPARK PLUG	1	(NGK# BPMR7A)	
	--	HA25735S	SPARK PLUG, BPMR7A	1	(Skin Pack) (Not Illustrated)	
	--	HA25765P	SPARK PLUG, BPMR7A	1	(10 Pack) (Not Illustrated)	
	--	HA25735T	SPARK PLUG, BPMR7A	1	(200 Pack) (Not Illustrated)	
	21	-----	* GASKET, Cylinder	1		* Not a serviceable part. Order complete service assembly.
	22	-----	* NEEDLE BEARING, K10-14-14	1		* Not a serviceable part. Order complete service assembly.
	23	-----	* OIL SEAL, 12 x 28 x 8	1		* Not a serviceable part. Order complete service assembly.
	24	-----	* BOLT, Inner Hex, M5 x 30	4		* Not a serviceable part. Order complete service assembly.
	25	-----	* PIN, 3 x 10	4		* Not a serviceable part. Order complete service assembly.
	26	-----	* GASKET, Crankcase	1		* Not a serviceable part. Order complete service assembly.
	27	-----	* CRANK SHAFT	1		* Not a serviceable part. Order complete service assembly.
	28	-----	* BALL BEARING, 6001	2		* Not a serviceable part. Order complete service assembly.
	29	-----	* CRANK CASE, Rear	1		* Not a serviceable part. Order complete service assembly.
	30	-----	* NUT, M8 x 1	1		* Not a serviceable part. Order complete service assembly.
	31	-----	* KEY, Woodruff, 3 x 10	1		* Not a serviceable part. Order complete service assembly.
	32	-----	* WASHER, Spring, 8	1		* Not a serviceable part. Order complete service assembly.
	33	TR00132A	KIT, Hardware, Flywheel Securing	1	(Includes Ref. Nos. 30, 31 & 32)	
	34	-----	* PISTON	1		* Not a serviceable part. Order complete service assembly.
	35	-----	* RING, Piston	2		* Not a serviceable part. Order complete service assembly.

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	36	-----	* PIN, Piston	1	* Not a serviceable part. Order complete service assembly.
	37	-----	* CIRCLIP, Piston Pin	2	* Not a serviceable part. Order complete service assembly.
	38	TR00160A	PIN & GUDGEON PIN ASSEMBLY	1	(Includes Ref. Nos. 34, 35, 36 & 37)
	39	TR00036A	CUP, Starter Pulley, Inner	1	
	40	-----	* COVER, Flywheel	1	* Not a serviceable part. Order complete service assembly.
	41	-----	* SCREW, Set, M5 x 18	6	* Not a serviceable part. Order complete service assembly.
	42	TR00180A	SHORT ENGINE ASSEMBLY	1	(Includes Ref. Nos. 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 33, 38, 40, 41, 73, 78 & 79)
	43	TR00144A	IGNITION UNIT	1	(Includes Ref. No. 41)
	44	TR00137A	MAGNETO FLYWHEEL	1	
	45	-----	* SCREW, Set, M5 x 20	3	* Not a serviceable part. Order complete service assembly.
	46	-----	* WASHER, Big, 5	1	* Not a serviceable part. Order complete service assembly.
	47	-----	* FUEL TANK	1	* Not a serviceable part. Order complete service assembly.
	48	TR00399A	CAP, Fuel	1	
	49	-----	* HOUSING, Starter	1	* Not a serviceable part. Order complete service assembly.
	50	-----	* SPOOL, Starter	1	* Not a serviceable part. Order complete service assembly.
	51	-----	* SCREW, Button Head, M5 x 12	1	* Not a serviceable part. Order complete service assembly.
	52	-----	* AIR CLEANER BODY	1	* Not a serviceable part. Order complete service assembly.
	53	-----	* SCREW, Tapping, M4 x 10	1	* Not a serviceable part. Order complete service assembly.
	54	-----	* SCREW, Set, M5 x 50	2	* Not a serviceable part. Order complete service assembly.

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	55	-----	* KNOB, Screw	1	* Not a serviceable part. Order complete service assembly.
	56	-----	* SCREW, Set, M4 x 10	2	* Not a serviceable part. Order complete service assembly.
	58	-----	* COIL, Starter Spring	1	* Not a serviceable part. Order complete service assembly.
	59	TR00198A	KIT, BALL BEARING, Main, 6001	1	(Includes Ref. No. 28)
	60	TR00206A	KIT, Fuel Line & Filter	1	(Includes Ref. Nos. 63, 64, 65, 66 & 67)
	61	-----	* SPOOL, Starter	1	* Not a serviceable part. Order complete service assembly.
	62	TR00201A	FILTER, Air	1	
	63	-----	* WASHER, 4	1	* Not a serviceable part. Order complete service assembly.
	64	TR00208A	FILTER, Fuel	1	
	65	-----	* TUBE, Fuel, Inlet	1	* Not a serviceable part. Order complete service assembly.
	66	-----	* TUBE, Fuel, Outlet	1	* Not a serviceable part. Order complete service assembly.
	67	-----	* GROMMET, Hose	1	* Not a serviceable part. Order complete service assembly.
	69	TR00404A	KIT, Fuel Tank, With Hardware, 400mL	1	(Includes Ref. Nos. 45, 46 & 47)
	69	TR00122A	KIT, Fuel Tank, With Hardware, 600mL	1	(Optional Accessory) (Includes Ref. Nos. 45, 46 & 47)
	70	-----	* HOUSING, Starter	1	* Not a serviceable part. Order complete service assembly.
	71	TR00154T	ENGINE COVER ASSEMBLY	1	(Includes Ref. Nos. 7, 56 & 70)
	72	-----	* LEVER, Chock	1	* Not a serviceable part. Order complete service assembly.
	73	-----	* OIL SEAL, 12 x 22 x 7	1	* Not a serviceable part. Order complete service assembly.
	74	TR00153A	STARTER ASSEMBLY	1	(Includes Ref. Nos. 7, 49, 50, 51, 61 & 80)
	75	TR00173A	THROTTLE PLATE ASSEMBLY	1	(Includes Ref. Nos. 52, 53, 54, 72 & 77)
	76	TR00199T	AIR FILTER ASSEMBLY	1	(Includes Ref. Nos. 55, 62 & 81)

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	77	-----	* CHOKE VALVE	1	* Not a serviceable part. Order complete service assembly.
	78	-----	* CRANK CASE, Front	1	* Not a serviceable part. Order complete service assembly.
	79	TR00167A	CYLINDER	1	
	80	-----	* HANDLE, Starter	1	* Not a serviceable part. Order complete service assembly.
	81	-----	* COVER, Air Cleaner	1	* Not a serviceable part. Order complete service assembly.
	82	TR00204A	KIT, Gasket	1	(Includes Ref. Nos. 10, 15, 21 & 26)